

**EFFICIENT  
SMART  
SAFE**



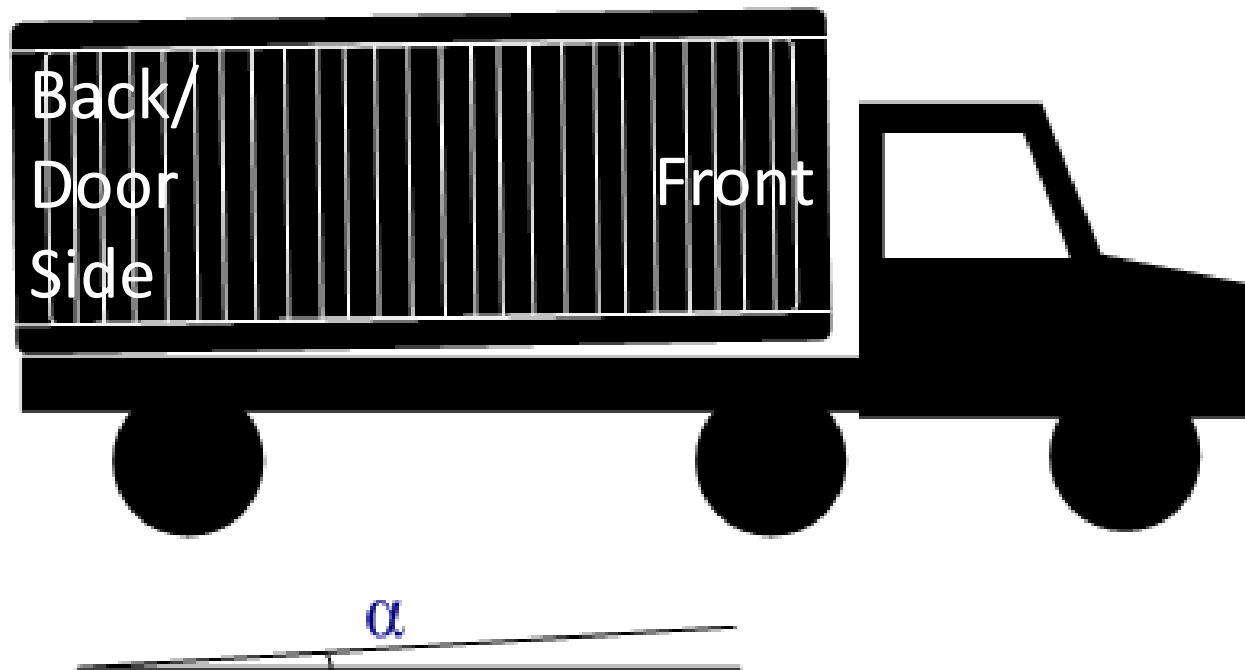
***Discharging Instructions Manual***  
***R-Flex Easy Flexitank***

***Rev12-231011***

***LiquA***

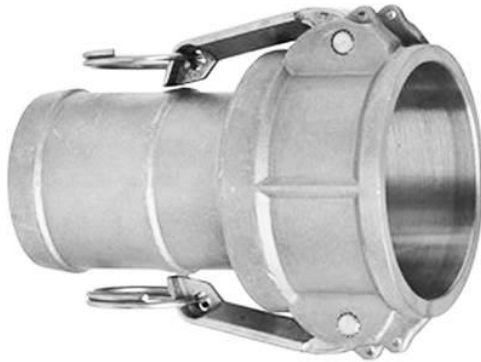
# | Positioning the Container

Ensure that the front of the container is in a higher position compared to the back/door side, so that it will have the necessary slope to facilitate the discharge.  
Interval of **15cm** is sufficient.



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# | Coupling



Our standard valve is 3" male camlock.

You will need to have a **3 " female cam-lock** coupling. (DIN EN 14 420–7)

Upon request 2" reductor is available.

# Coupling



1. Remove the dust cap.
2. Couple the hose.
3. Compress the latch.
4. Rotate the arm.
5. Unroll the bonnet.

# Discharging

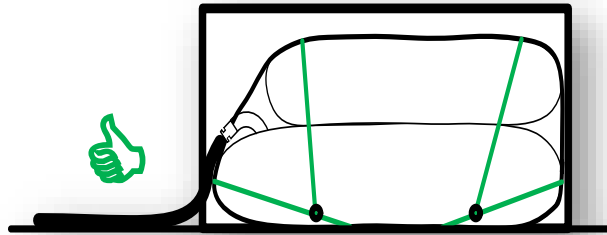
- Start discharging the R-Flex.
- Do not suspend the hose.
- Use a pump to decant the flexitank.
- **WARNING:** We recommend the discharging speed to be set to approximately 300Lt per minute level at the very last 3-4,000Lt. Strong pumps may suck the inner layers of our flexitank which may cause a blockage at the valve. Reducing the speed avoids problems as such.



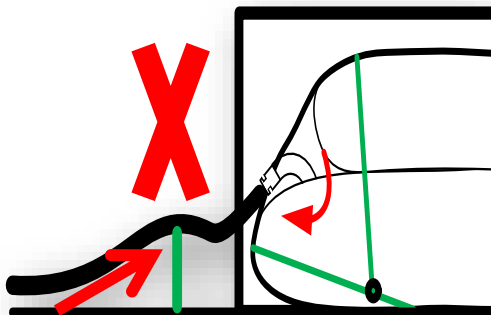
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# Supporting the Hose

- Support the hose from the right point. Ensure that the hose is NOT put under any stress at any point in time during the entire discharging period.



- Hose support must be done very carefully. Support shall not create any torsion/stress over the valve.





# Supporting the Filling Hose

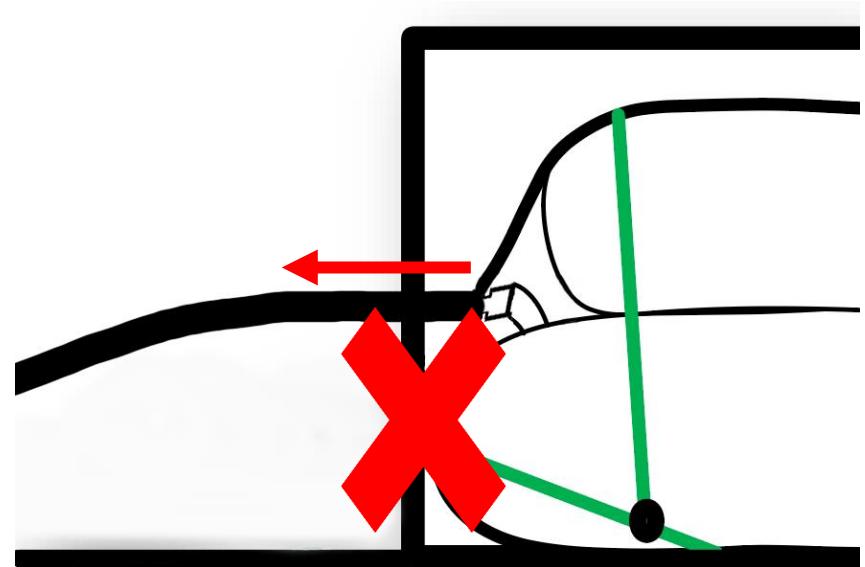
- Our valve is not static and goes down during discharging. Therefore, if the filling hose is supported with a tripod or similar, ensure that the support point is being changed periodically during the entire discharge.



- If no hose support is being used, ensure that the hose does not exert any pressure to the valve. Ideal standing is shown at the picture.

# Supporting the Filling Hose

- Ensure that the hose is not too short and not too stiff. Prevent the hose from pulling out the flexitank towards the doors.





# | Flexitank Lashing Straps

When the discharging is completed, untie/cut the lashing straps (both at the door and the front side of the container).



A003/A0L3/A0P3/AVP3

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# I Discharging

After pumping all the product out, pull both sides of the R-Flex to the center.



# I Discharging

Roll-up the E-flex starting from the front/nose side of the container, pushing the liquid towards the valve.



# I Discharging

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The E-Flex should be empty and ready for recycling at this point.



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***LiquA***

**THANK YOU**

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